

Technical Data Sheet

Hifax X 691 301021



Polypropylene Compounds

Product Description

Hifax X 691 301021 is a 40% an unfilled PP copolymer, with very good impact/stiffness balance, good chemical resistance, good dimensional stability and excellent paintability. The product is available in different color matched, pellet form. This grade is delivered in 301021 color version.

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Application	Automotive Parts; Exterior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Excellent Processability; Good Dimensional Stability; Good Impact Resistance; Good Stiffness; Paintable

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	4	g/10 min	ISO 1133-1
Density, (23 °C)	1.23	g/cm ³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	1500	MPa	ISO 178/A1
Impact			
Charpy Impact Strength - Notched, (23 °C)	12	kJ/m ²	ISO 179-1/1eA
Charpy Impact Strength - Unnotched, (23 °C)	70	kJ/m ²	ISO 179-1/1eU
Thermal			
Deflection Temperature Under Load, (1.80 MPa, Unannealed)	55	°C	ISO 75A-1, -2